



# PMC 1925

**Description**      PMC 1925 is a coextruded sheet comprised of an impact-modified, low gloss ASA cap over a high stiffness PC/ABS core. This product is designed to offer a sheet that provides the low gloss and impact toughness of ASA, with the rigidity and high HDT of PC/ABS.

**Applications**      Interior & exterior panels, covers, shrouds

PROPERTY	TYPICAL VALUE <sup>1</sup>	UNITS	TEST METHOD
Specific Gravity	1.14		ISO 1183
Gloss, 60° (smooth, post-formed, male tooling)	40 - 60	%	ASTM 523
Shrink Rate	0.5 – 0.7	%	ISO 294-4
Flexural Modulus	328,000 2,261	psi MPa	ASTM D790
Tensile Strength at Yield	7,500 51.7	psi MPa	ASTM D638
HDT      at 66 psi (0.45 MPa) at 264 psi (1.45 MPa)	248 (120) 223 (106)	°F (°C)	ASTM D648

Physical property testing based on limited production data

**NOTE:** Data values are typical properties and are not to be construed as specifications. Users should confirm results by their own tests and evaluation methods. SIMONA PMC makes no warranties, expressed or implied, concerning the suitability of use. No freedom from infringement of any patent of others is to be inferred. SIMONA PMC reserves the right to make additions, deletions, or modifications to this information at any time without prior notification. Rev. 03.20

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