



# ONTEX<sup>®</sup> 8700

**Description** ONTEX<sup>®</sup> 8700 is directly paintable & bondable sheet system comprised of a thermoformable adhesion film layer (A-side only) laminated to a high melt strength, impact-modified, talc-filled TPO, creating product that has the favorable properties of TPO without the need for surface preparation or special adhesives/coatings. Do not sand this product (will remove the film).

**Applications** Bumpers, wheel lips, valences, claddings, rocker panels, industrial covers & enclosures

PROPERTY	TYPICAL VALUE <sup>1</sup>	UNITS	TEST METHOD
Specific Gravity	1.12		ISO 1183
Gloss, 60° (textured, post-formed, male tooling)	7 - 10	%	ASTM 523
Shrink Rate	0.7 – 0.9	%	ISO 294-4
Flexural Modulus	300,150 2,070	psi MPa	ASTM D790
Tensile Strength at Yield	3,450 23.8	psi MPa	ASTM D638
Gardner Impact at 32°F (0°C) at -22°F (-30°C)	320 (36) 300 (34)	in*lbs (Joules)	ASTM D5420
Multi-Axial Impact at 32°F (0°C) at -22°F (-30°C)	47.0, 100% ductile 49.2, 80% ductile	Joules	ASTM D3762
HDT at 66 psi (0.45 MPa) at 264 psi (1.45 MPa)	212 (100) 135 (57)	°F (°C)	ASTM D648
CLTE (-30°C to 80°C)	3.2 x 10 <sup>-5</sup> 5.8 x 10 <sup>-5</sup>	in/in/°F mm/mm/°C	ISO 11359

<sup>1</sup> Property values tested on an A-side laminated monolithic sheet, 4 mm (0.157") thick, 30% regrind used

**NOTE:** Data values are typical properties and are not to be construed as specifications. Users should confirm results by their own tests and evaluation methods. SIMONA PMC makes no warranties, expressed or implied, concerning the suitability of use. No freedom from infringement of any patent of others is to be inferred. SIMONA PMC reserves the right to make additions, deletions, or modifications to this information at any time without prior notification. Rev. 07.20

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